

BioCoolSoluble Oil Coolant

DESCRIPTION

BioCool is an soluble oil coolant for machining of all steels and gives good performance with most copper alloys. To eliminate the possibility of staining, copper alloys should be cleaned after machining

FEATURES

- Built in bactericide to eliminate odor problems
- Extremely concentrated

HOW TO USE

Dilution rates:

Machining: 1 pt. BioCool to 10-30 pts water Grinding: 1 pt. BioCool to 20-40 pts water Light Stamping: 1 pt. BioCool to 5-10 pts. water Roll forming: 1 pt. BioCool to 5-10 pts. water

The actual ratio to be used depends on the hardness of the metal, the speed of the machining and the difficulty of the operation.

SPECIFICATIONS

Physical Form Liquid Color light

Odor mild petroleum

Specific Gravity 0.90 Flash Point 375° F

HMIS SYMBOL

Health 2 Flammability 1 Reactivity 0